MicroDiam®

SPECIFICATIONS

DIAMETER D	INSIDE DIAMETER K	HOLE H	BACK THICKNESS E	HUB DIAMETER J	THICKNESS T	RIM WIDTH W	ABRASIVE DEPTH X	BOND TYPE SB,SYB,SKB,CSP

IF YOU WANT A TAILOR-MADE QUOTATION,PLEASE COPY THİS FORM,ENTER YOUR SPECİFİC REQUESTS AND YOUR ADDRESS OUR FAX HOTLINE IS OPEN AT ALL TIMES.

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Material

Material type,desciription		Hardness HRc
Workpiece desciription		
Dimensions		
Operation		
Grinding mode		
Surface to be machined		
Machine		
Model		
Spindel speed	max.	variable
Power		
Coolant		
Feed	hydraulic	mechanical

Wheel spesifications — **Drawing**

Manufacturer		
Wheel type		
Diameter	mm	
Rim	mm x mm	
Bore	ø mm	
Grit size		
Concentration		
Bond		

Conditions in use

Required material removal		mm
Pregrinding		mm
Finishing		mm
Spindle speed		t/min
Peripheral speed		m/sec
Workpiece,rotary speed		t/min
Feed in		m/min
Feed		mm
Transerve feed		mm/stroke
Qw=time-machining volume		cm^3/min
Qw^1=specific time-machining volume		$mm^3/mm/s$
Surface quality		
Order quantity		pcs.

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TÜV SÜD ISO 9001